Environmental Product Declaration

STICKBULB

STICKBULB

Linear Pendant



According to ISO 21930 ISO 14025

1. General Information

Manufacturer Name: Stickbulb – 10-40 46th Ave, Long Island City, NY 11101

Program Operator: ASTM International

100 Barr Harbor Drive West Conshohocken, PA

19428-2959, USA

Declaration Number: EPD 622

Reference PCR: ISO 21930: 2017 with guidance from PEP ecopassport® Specific

Rules for Luminaires PSR-0014-ed1.0-EN-2018 07 18

Date of Issuance: Jan 30, 2023

End of Validity: Jan 30, 2028

Product Name: Linear Pendant

EPD Owner: Stickbulb

Declared Unit: "Manufacture of a single lighting fixture"

EPD Scope: Cradle-to-gate (A1, A2, and A3)

Verification: ISO 21930 serves as the core PCR. Independent verification of the

declaration according to ISO 14025 and ISO 21930. internal

LCA Reviewer and EPD Verifier:

XX



2. Product Information

2.1 Company Description

Stickbulb Founded in NYC in 2012, Stickbulb is a Climate Neutral B-Corp that engineers modern lighting from salvaged and sustainably sourced wood.

2.2 Product Description

A luminaire as described in the functional unit consists of the following elements: a structure, a power supply equipment system, a light source (lamp), and if applicable a lighting management system. The specific luminaire in this EPD is called a Linear Pendant as shown in Figure 1.

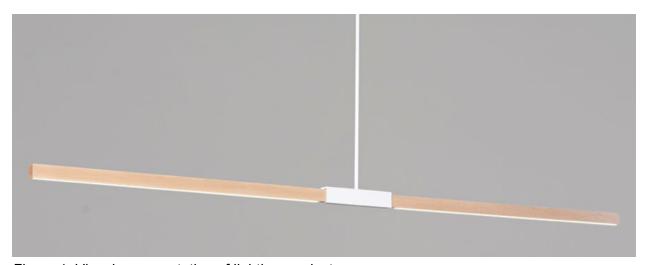


Figure 1: Visual representation of lighting product.

The product studied meets the following definition (NF EN 60598-1:2015 – Luminaires – Part 1: General requirements and tests.):

"Lighting appliance which distributes, filters or transforms the light emitted by one or more lamps and which includes, [...], all the devices necessary for the bracket, fixing, and protection of the lamps and, if necessary, the auxiliary circuits and the means for connecting them to the power grid."

2.2 Technical Data

The fixture contains a direct and indirect driver with a steel enclosed UL and RoHs compliant LED drivers. 0-10V, LDE, or Dali 2. Additionally, the following specifications apply to the luminaire:



luminous flux: 600LM-1800LM per foot
nominal operator voltage: 120-277 VAC
color temp: 2700, 3000, 3500, 4000, Custom

protection index: IP06impact resistance: unrated

luminous efficiency: 132lm/W to 160 lm/W
electrical power: 3.7W/ft to 8.325W/ft
operational lifetime: 54,000 hrs

Tables 1-2 provide material composition by percent data, and component weight data in both imperial and metric units for the linear pendant illumination lighting fixture.

Table 1: Percentage Material Con	nposition			
Material (approximate weights grams)	Four Foot	Five Foot	Six Foot	Eight Foot
Enclosure (wood components)	37.76%	38.88%	39.36%	41.68%
Aluminum components	40.36%	42.12%	43.11%	43.84%
Steel components	0.26%	0.22%	0.28%	0.24%
Copper components	4.43%	3.67%	3.19%	2.44%
Driver	13.02%	10.80%	9.37%	7.19%
LED components	4.17%	4.32%	4.69%	4.60%

Table 2: Componer	nt weights								
(approximate weights)	Four Foot		Five	Foot	Six F	oot	Eight Foot		
	lbs	kg	lbs	kg	lbs	kg	lbs	kg	
Wood Enclosure	3.20	1.45	4.00	1.81	4.80	2.18	6.40	2.90	
Channels	0.82	0.37	1.02	0.46	1.23	0.56	1.63	0.74	
Hook	0.02	0.01	0.02	0.01	0.03	0.01	0.03	0.01	
Header	0.33	0.15	0.33	0.15	0.33	0.15	0.33	0.15	
Lanyard	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Adjustable Cable Gripper	0.03	0.01	0.03	0.01	0.03	0.01	0.03	0.01	
LED	0.35	0.16	0.45	0.20	0.56	0.25	0.70	0.32	
Drivers	1.12	0.51	1.12	0.51	1.12	0.51	1.12	0.51	



Lens	0.44	0.20	0.55	0.25	0.66	0.30	0.88	0.40
Wires	0.31	0.14	0.31	0.14	0.31	0.14	0.31	0.14
Wire Clips	0.06	0.03	0.06	0.03	0.06	0.03	0.06	0.03
Screws	0.04	0.02	0.05	0.02	0.06	0.03	0.07	0.03

3. LCA Calculation Rules

3.1 Declared Unit

For a full cradle-to-grave study as specified by the PSR the functional unit is "Provide lighting that delivers an outgoing artificial luminous flux of 1,000 lumens during a reference lifetime of 35,000 hours". This scope of this EPD is "cradle-to-gate" therefore the reasonable declared unit is for the manufacture of a single lighting fixture produced at Stickbulb's manufacturing facility. This EPD is developed to support a future cradle-to-grave study for the specified fixture.

3.2 System Boundary

The system boundary for this study is limited to a cradle-to-gate focus. (see also Table 4):

- **A1 Raw material supply**: Extraction, handling, and processing of input materials. This includes all upstream processing of the separate lighting components: (structure, light source, etc.)
- **A2 Transportation**: Transportation of all input materials from the suppliers to the gate of the manufacturing facility.
- A3 Manufacturing: The assembly processes at Stickbulb's manufacturing facility. This phase also
 includes the operations of the manufacturing facility and all process emissions that occur at the
 production facility.

3.3 Estimates and Assumptions

All significant foreground data was gathered from the manufacturer based on measured values.

3.4 Cut-off Criteria

The cut-off criteria for all activity stage flows considered within the system boundary conform with ISO 21930: 2017 Section 7.1.8. Specifically, the cut-off criteria were applied as follows:

- All inputs and outputs for which data are available are included in the calculated effects and no collected core process data are excluded.
- A one percent cut-off is considered for renewable and non-renewable primary energy consumption and the total mass of inputs within a unit process. The sum of the total neglected flows does not exceed 5% of all energy consumption and mass of inputs.
- All flows known to contribute a significant impact or to uncertainty are included.
- The cut-off rules are not applied to hazardous and toxic material flows all of which are included in the life cycle inventory.



No material or energy input or output was knowingly excluded from the system boundary.

3.5 Background Data and 3.6 Data Quality

Data was gathered for the primary material and energy inputs used in production for calendar year 2021. Table 2 describes each LCI data source for raw materials (A1), transportation (A2) and the core manufacture process (A3). Table 3 also includes a data quality assessment on the basis of the technological, temporal, and geographical representativeness.

A1: Raw Material Inp	uts			
Inputs	LCI Data Source	Geography	Year	Data Quality Assessment
Wood Enclosure	CORRIM Report: Life Cycle	US	2020	Technology: fair
	Assessment for the Production			Time: very good
	of Northeast – Northcentral			Data is <5 years old
	Softwood Lumber			Geography: very good
Wood Finish	Ecoinvent 3.7: Chemicals	US	2020	Technology: fair
	organic, at plant/GLO US-EI U,			Time: very good
	Chemicals inorganic, at			Data is <5 years old
	plant/GLO US-EI U, Bleaching,			Geography: very good
	textile {RoW} bleaching,			
	textile Cut-off, U			
C Channel, L Channel,	Ecoinvent 3.7: Aluminium,	US	2020	Technology: fair
L Hook, Header,	production mix, at plant/US-			Time: very good
Header Endcap,	US-EI U			Data is <5 years old
Lanyard, Adjustable				Geography: very good
Cable Gripper				
Screws	World Steel Association:	Global	2021	Technology: very good
	Cradle to gate excluding end-			Process models average global technology
	of-life recycling for 1kg steel			Time: very good
	product			Data is <5 years old
				Geography: very good
				Data is representative of global conditions



Lens	Ecoinvent 3.7: Polycarbonate, at plant/US- US-EI U	US	2020	Technology: fair Time: very good Data is <5 years old Geography: very good
LED Lamp	Life-Cycle Assessment of Energy and Environmental Impacts of LED and Lighting Products. Part 2: LED Manufacturing and Performance.	China	2020	Technology: very good Time: good Data is <10 years old Geography: very good
Driver	Ecoinvent 3.7: Electronics for control units/US- US-EI U	US	2020	Technology: fair Time: very good Data is <5 years old Geography: very good
Wire	Ecoinvent 3.7: Copper wire, technology mix, consumption mix, at plant, cross section 1 mm ² EU-15 S	US	2020	Technology: fair Time: very good Data is <5 years old Geography: very good

A2: Transportat	ion			
Inputs	LCI Data Source	Geography	Year	Data Quality Assessment
Trucking	USLCI: Transport, single unit	Global	2014	Technology: very good
	truck, short-haul, diesel			Time: good
	powered, Northwest/tkm/RNA			Data is <10 years old
				Geography: very good
Ocean	USLCI: Transport, train, diesel	Global	2014	Technology: very good
	powered/US			Time: good
				Data is <10 years old
				Geography: very good

A3: Manufacturing				
Energy	LCI Data Source	Geography	Year	Data Quality Assessment
Electricity – LED	Ecoinvent 3.7: Electricity,	China	2018	Technology: very good
manufacturing	medium voltage {CN} market			Time: very good
	group for Cut-off, U			Data is <5 years old
				Geography: very good



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Natural Gas	USLCI: Natural gas, combusted	US	2014	Technology: very good
	in industrial boiler/US			Time: very good
				Data is <5 years old
				Geography: very good.
Electricity – Fixture	Ecovinent 3.7: Electricity,	US	2018	Technology: very good
manufacturing	medium voltage {US} market			Time: very good
	group for Cut-off, U			Data is <5 years old
				Geography: very good.
Packaging	USLCI: Packaging, corrugated	US	2014	Technology: very good
	board, mixed fibre, single wall,			Time: good
	at plant/US- US-EI U			Data is <10 years old
				Geography: very good.

3.7 Period under Review

Data was gathered for the primary material and energy inputs used in the production for calendar year 2021.

3.8 Allocation

Stickbulb's manufacturing facility produces multiple products. Since the primary data for manufacturing was only available on a facility level, the environmental load among the products produced is allocated according to its mass. For waste that is recycled, the 'recycled content approach' was chosen. The recycling of waste generated by the product system is cut off.

3.9 Comparability

This LCA was created using industry average data for upstream materials. Data variation can result from differences in supplier locations, manufacturing processes, manufacturing efficiency and fuel types used.



4. LCA Results

Life cycle impact assessment (LCIA) is the phase in which the set of results of the inventory analysis – the inventory flow table – is further processed and interpreted in terms of environmental impacts and resource use inventory metrics. Tables 3 and 4 below summmarize the LCA results for the cradle-to-gate (A1-A3) product system.

Table	e 3: De	scripti	on of t	he System	n Boun	dary (x	: inclu	ded in	LCA; r	nnd: n	nodule	not dec	lared;	mnr: ı	modul	e not	report	ted)
F	Produc	t		truction allation		Use						End-of-Life			Benefits Beyond the System Boundary			
Raw Material Supply	Transport	Manufacturing	Transport	Construction / Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational Energy Use	Operational Water Use	De-Construction/ Demolition	Transport	Waste Processing	Disposal	Reuse	Recovery	Recycling
A1	A2	А3	A4	A5	B1	B2	В3	В4	B5	В6	В7	C1	C2	С3	C4	D	D	D
Х	Х	Х	mnd	mnd	mnd	mnd	mnr	mnr	mnr	mnd	mnd	mnd	mnd	mnd	mnd	mnd	mnd	mnd



Environmental Indicator	Abbreviation	Units	Total	A1	A2	A3
Core Mandatory Impact Indicator						
Global warming potential	GWP	kg CO₂-eq	3.06E+01	2.95E+01	9.96E-01	4.95E-02
Depletion potential of the stratospheric ozone layer	ODP	kg CFC-11-eq	5.03E-07	5.00E-07	3.79E-11	3.29E-09
Acidification potential of land and water	AP	kg SO₂-eq	2.08E-01	1.97E-01	1.05E-02	1.35E-04
Eutrophication potential	EP	kg PO ₄ -eq	1.49E-01	1.48E-01	5.74E-04	2.87E-04
Formation of tropospheric ozone	SFP	kg O₃-eq	2.33E+00	2.03E+00	3.00E-01	1.36E-03
Abiotic depletion potential for fossil resources	ADPf	MJ Surplus	8.60E+01	7.26E+01	1.28E+01	5.69E-01
Fossil fuel depletion	FFD	MJ Surplus	8.18E+00	6.22E+00	1.90E+00	5.22E-02
Use of Primary Resources		•		•		
Renewable primary energy carrier used as energy	RPRE	МЈ	4.17E+01	4.16E+01	0.00E+00	8.29E-02
Renewable primary energy carrier used as material	RPRM	MJ	4.12E+01	4.12E+01	0.00E+00	0.00E+0
Non-renewable primary energy used as energy	NRPRE	МЈ	3.30E+02	3.15E+02	1.35E+01	9.04E-02
Non-renewable primary energy used as material	NRPRM	МЈ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Secondary Material, Secondary Fuel	and Recovered Ene	rgy				
Use of secondary materials	SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Use of renewable secondary fuels	RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Use of non-renewable secondary	NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Recovered energy	RE	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Mandatory Inventory Parameters		•				
Use of freshwater resources	FW	m³	2.00E-01	2.00E-01	0.00E+00	2.42E-04
Indicators Describing Waste						
Disposed of hazardous waste	HWD	kg	2.04E-05	2.04E-05	0.00E+00	0.00E+0
Disposed of non-hazardous waste	NHWD	kg	5.57E+00	5.57E+00	0.00E+00	0.00E+0
Disposed of high-level radioactive waste	HLRW	m³	2.61E-06	2.61E-06	0.00E+00	1.67E-10
Disposed of low-level radioactive waste	LLRW	m³	1.61E-03	1.61E-03	0.00E+00	1.34E-09
Components for reuse	CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Materials for recycling	MFR	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Materials for energy recovery	MER	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Recovered Energy Exported	EE	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0



Environmental Indicator	Abbreviation	Units	Total	A1	A2	A3
Core Mandatory Impact Indicator						
Global warming potential	GWP	kg CO₂-eq	3.63E+01	3.52E+01	9.96E-01	4.95E-02
Depletion potential of the stratospheric ozone layer	ODP	kg CFC-11-eq	5.30E-07	5.26E-07	3.79E-11	3.29E-09
Acidification potential of land and water	АР	kg SO₂-eq	2.81E-01	2.71E-01	1.05E-02	1.35E-04
Eutrophication potential	EP	kg PO₄-eq	2.68E-01	2.67E-01	5.74E-04	2.87E-04
Formation of tropospheric ozone	SFP	kg O₃-eq	2.81E+00	2.50E+00	3.00E-01	1.36E-03
Abiotic depletion potential for fossil resources	ADPf	MJ Surplus	9.04E+01	7.70E+01	1.28E+01	5.69E-01
Fossil fuel depletion	FFD	MJ Surplus	8.71E+00	6.76E+00	1.90E+00	5.22E-02
Use of Primary Resources						
Renewable primary energy carrier used as energy	RPRE	MJ	5.07E+01	5.06E+01	0.00E+00	8.29E-02
Renewable primary energy carrier used as material	RPRM	МЈ	5.15E+01	5.15E+01	0.00E+00	0.00E+00
Non-renewable primary energy used as energy	NRPRE	МЈ	3.88E+02	3.73E+02	1.35E+01	9.04E-01
Non-renewable primary energy used as material	NRPRM	МЈ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Secondary Material, Secondary Fuel	and Recovered Ene	rgy				
Use of secondary materials	SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of renewable secondary fuels	RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of non-renewable secondary	NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Recovered energy	RE	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Mandatory Inventory Parameters						
Use of freshwater resources	FW	m³	2.43E-01	2.43E-01	0.00E+00	2.42E-04
Indicators Describing Waste						
Disposed of hazardous waste	HWD	kg	2.55E-05	2.55E-05	0.00E+00	0.00E+0
Disposed of non-hazardous waste	NHWD	kg	6.85E+00	6.85E+00	0.00E+00	0.00E+0
Disposed of high-level radioactive waste	HLRW	m³	3.21E-06	3.21E-06	0.00E+00	1.67E-10
Disposed of low-level radioactive waste	LLRW	m³	1.99E-03	1.99E-03	0.00E+00	1.34E-09
Components for reuse	CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Materials for recycling	MFR	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Materials for energy recovery	MER	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Recovered Energy Exported	EE	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0



Environmental Indicator	Abbreviation	Units	Total	A1	A2	A3
Core Mandatory Impact Indicator						
Global warming potential	GWP	kg CO₂-eq	4.17E+01	4.07E+01	9.96E-01	4.95E-02
Depletion potential of the stratospheric ozone layer	ODP	kg CFC-11-eq	5.34E-07	5.31E-07	3.79E-11	3.29E-09
Acidification potential of land and water	АР	kg SO₂-eq	3.11E-01	3.00E-01	1.05E-02	1.35E-04
Eutrophication potential	EP	kg PO₄-eq	2.69E-01	2.69E-01	5.74E-04	2.87E-04
Formation of tropospheric ozone	SFP	kg O₃-eq	3.16E+00	2.86E+00	3.00E-01	1.36E-03
Abiotic depletion potential for fossil resources	ADPf	MJ Surplus	9.11E+01	7.78E+01	1.28E+01	5.69E-01
Fossil fuel depletion	FFD	MJ Surplus	8.81E+00	6.86E+00	1.90E+00	5.22E-02
Use of Primary Resources						
Renewable primary energy carrier used as energy	RPRE	МЈ	5.87E+01	5.86E+01	0.00E+00	8.29E-02
Renewable primary energy carrier used as material	RPRM	MJ	6.18E+01	6.18E+01	0.00E+00	0.00E+0
Non-renewable primary energy used as energy	NRPRE	MJ	4.42E+02	4.28E+02	1.35E+01	9.04E-02
Non-renewable primary energy used as material	NRPRM	МЈ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Secondary Material, Secondary Fuel	and Recovered Ene	rgy				
Use of secondary materials	SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Use of renewable secondary fuels	RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Use of non-renewable secondary	NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Recovered energy	RE	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Mandatory Inventory Parameters						
Use of freshwater resources	FW	m³	2.72E-01	2.72E-01	0.00E+00	2.42E-04
Indicators Describing Waste						
Disposed of hazardous waste	HWD	kg	3.06E-05	3.06E-05	0.00E+00	0.00E+0
Disposed of non-hazardous waste	NHWD	kg	8.15E+00	8.15E+00	0.00E+00	0.00E+0
Disposed of high-level radioactive waste	HLRW	m³	3.81E-06	3.81E-06	0.00E+00	1.67E-10
Disposed of low-level radioactive waste	LLRW	m³	2.36E-03	2.36E-03	0.00E+00	1.34E-09
Components for reuse	CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Materials for recycling	MFR	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Materials for energy recovery	MER	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Recovered Energy Exported	EE	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0



Environmental Indicator	Abbreviation	Units	Total	A1	A2	A3
Core Mandatory Impact Indicator						
Global warming potential	GWP	kg CO₂-eq	5.25E+01	5.15E+01	9.96E-01	4.95E-02
Depletion potential of the stratospheric ozone layer	ODP	kg CFC-11-eq	5.43E-07	5.40E-07	3.79E-11	3.29E-09
Acidification potential of land and water	АР	kg SO₂-eq	3.69E-01	3.58E-01	1.05E-02	1.35E-04
Eutrophication potential	EP	kg PO ₄ -eq	2.72E-01	2.71E-01	5.74E-04	2.87E-04
Formation of tropospheric ozone	SFP	kg O₃-eq	3.87E+00	3.57E+00	3.00E-01	1.36E-03
Abiotic depletion potential for fossil resources	ADPf	MJ Surplus	9.25E+01	7.92E+01	1.28E+01	5.69E-01
Fossil fuel depletion	FFD	MJ Surplus	9.01E+00	7.06E+00	1.90E+00	5.22E-02
Use of Primary Resources						
Renewable primary energy carrier used as energy	RPRE	МЈ	7.46E+01	7.45E+01	0.00E+00	8.29E-02
Renewable primary energy carrier used as material	RPRM	МЈ	8.23E+01	8.23E+01	0.00E+00	0.00E+00
Non-renewable primary energy used as energy	NRPRE	МЈ	5.49E+02	5.35E+02	1.35E+01	9.04E-01
Non-renewable primary energy used as material	NRPRM	МЈ	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Secondary Material, Secondary Fuel	and Recovered Ene	rgy				
Use of secondary materials	SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of renewable secondary fuels	RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of non-renewable secondary	NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Recovered energy	RE	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Mandatory Inventory Parameters						
Use of freshwater resources	FW	m³	3.31E-01	3.30E-01	0.00E+00	2.42E-04
Indicators Describing Waste						
Disposed of hazardous waste	HWD	kg	4.08E-05	4.08E-05	0.00E+00	0.00E+0
Disposed of non-hazardous waste	NHWD	kg	1.07E+01	1.07E+01	0.00E+00	0.00E+0
Disposed of high-level radioactive waste	HLRW	m³	5.01E-06	5.01E-06	0.00E+00	1.67E-10
Disposed of low-level radioactive waste	LLRW	m³	3.11E-03	3.11E-03	0.00E+00	1.34E-09
Components for reuse	CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Materials for recycling	MFR	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Materials for energy recovery	MER	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0
Recovered Energy Exported	EE	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+0



5. Interpretation

Figure 2 shows the relative contribution to the cumulative impacts of the A1 through A3 phases of the cradle-to-gate life cycle. For all the major impact categories (GWP, ODP, AP, EP, SFP, ADPf), the biggest contributor is A1 – Raw material supply. This includes the upstream emissions of all materials used to produce the luminaire. There are some contributions from A2 – Transportation, and very little from A3 – Manufacturing.

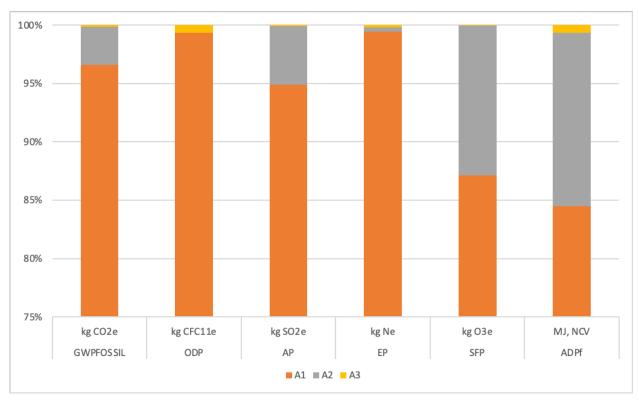


Figure 2. Contribution analysis for 4 Foot Linear



Environmental Product Declaration

6. References

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- 4. ISO 14025: 2006 Environmental labeling and declarations Type III environmental declarations Principles and procedures.
- 5. ISO 14044:2006/AMD 1:2017/ AMD 2:2020 Environmental management Life cycle assessment Requirements and guidelines.
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- 7. Life-Cycle Assessment of Energy and Environmental Impacts of LED Lighting Products, Part 2: LED Manufacturing and Performance, May 2012.

